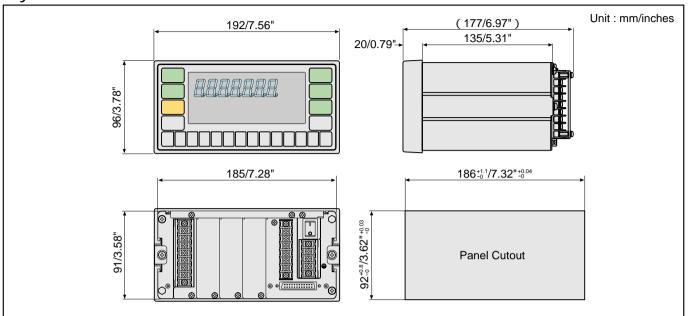
Check Weighing Indicator

Physical Dimensions



Specifications

Analog Input and A/D Conversion

Input Sensitivity————	-0.3μV/d
Zero Adjustment Range ——	-0mV~20mV (0mV/V~2mV/V)
Input Signal Range	-0mV~32mV (0mV/V~3.2mV/V)
Load Cell Excitation ———	-DC 10V±5% 230mA, Remote Sensing
	(Up to 8 load cells at 350Ω /load cell)
Zero Temperature Coefficient ———	-±(0.2μV+8ppm of dead load)/°C (typically)
Span temperature Coefficient ——	-±8ppm/°C of reading (typically)
Non-Linearity —	-0.01% of full scale
Input Noise	–Less than 0.6μVp-p
Input Impedance ————	$-10 ext{M}\Omega$ or more
A/D Conversion method ———	–Delta Sigma
A/D Resolution————	-1,000,000 counts
Maximum display resolution ———	-16,000 counts (This limitation can be
	bypassed)
A/D Conversion rate ———	–100 times/sec.

Digital Section	
Main Display —	—Blue Fluorescent, 7-segment, 7-digit
	Character Height: 18mm
Subdisplay ————	—Blue Fluorescent, 7-segment (54 digits)
	/5×7 dots (54 digits)
	Character Height: 5mm
Status Displays/Symbols —	─8 displays/10 symbols (5x7 dots)

External Input/Output Section

External impair output occitori		
Control I/O	—Inputs 11/Outputs 11	
Standard Serial I/F (Ch.1) —	-RS-485 (Terminal)	
Standard Serial I/F (Ch.2) —	—Current loop (Terminal)	

General

Conorai	
Power —	- AC 85V~250V (50/60Hz)
Consumption —	- Approximately 30VA
Operating Temperature ——	- —5 ~ + 40°C (23°F ~ 104°F)
Operating Humidity ———	- Less than 85% RH (non-Condensing)
Physical Dimensions ———	- 192(W) × 135(D) × 96(H) mm
	7.56(W) \times 5.31(D) \times 3.78(H) inches
	With terminal posts:
	192(W) X 177(D) X 96(H) mm
	7.56(W) \times 6.97(D) \times 3.78(H) inches
Panel Cutout Dimensions ———	- 186(W) × 92(H) mm
	7.32(W) x 3.62(H) inches
Net Weight —	- Approximately 1.8 kg / 4.0 lb
Ontions	

Options

OP-01-4402 ———	——— BCD Output
OP-02-4402	Relay Output
OP-03-4402	RS-422/RS-485 I/O
OP-04-4402	RS-232C I/O
OP-05-4402	——— Parallel I/O
OP-07-4402	——— Analog Output

Accessories

AD8118A ————	——— Journal Printer
AD8118B	——— Universal Printer
AD8121A ————	—— Dot matrix Printer
AD8917 ————	——— External Display
AD8512 ————	——— Digital Comparator
AD8951 ————	——— Comparator Light

Specifications subject to change for improvement without notice.



.Clearly a Better Value

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* AD4404-ADCC-01-KO1-02b03

Check Weighing Indicator

Fast Sampling Speed for Check Weighing Application User Programmable Check-Weighing Mode for Many Specific Requirements - Manual Check-Weighing System and Fully Automatic Check-Weighing System







More Choices from New Advanced Weighing Indicator for Numerous Weighing System Applications

- Easy to get judgment by Hi/OK/Lo or HiHi/Hi/OK/Lo/LoLo Comparator lights with buzzer
- Foreign Material Detection input function is newly added
- •Bar graph shows where the weight of an object falls within the OK range
- •Built-in timer controls weighing process by signal from an external photoelectric switch or by programmable weight recognition function that is beneficial for transparent objects
- •Weight, Accepted Piece, Accumulated Piece count, name of the object weighed, and standard deviation can be displayed at the touch of button
- •Up to 100 sets of target (OK weight), Hi, Lo and tare can be stored by individual code number
- •5 digits of Target and 4 digits of Upper and Lower Limit can be set by the front key operation and number of digit and its location can be customized
- Bright and large 13mm (0.52 inch) fluorescent display
- •1/16000 display resolution capability, precise enough for any application
- •Sealed keys keep out dust in industrial environments
- ●100 times/second fast sampling
- Standard Current Loop output and Standard RS-485
- •Full Digital Calibration makes Zero and Span calibration a breeze
- ■Complete RFI/EMI protection

Many Features Simplify Operation

Display (Default) —— Stores and recalls up to 100 sets of pre-set items by individual code number

Total number of pieces checked Total number of pieces accepted

Target Weight

Bar graph indicates deviation from target weight

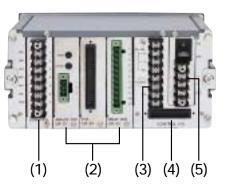
- •Heavy-duty construction
- Easy installation
- Simple calibration
- ●11 inputs and 11 open collector output standard Optional Dry contact relay
- •Auto Zero Maintenance with adjustable parameters
- •Front panel key lock out prevents operator tampering
- •Fully selectable decimal point positioning
- Programmable Gravity Compensation
- •Selectable units of measuring: None, g, kg, t, lbs (USA)



Rear Panel Descriptions -

There are many features, like selectable I/O control terminals, standard RS-485 I/F.

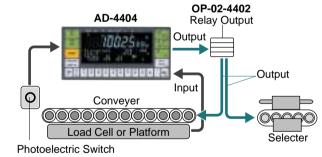
- (1) Load cell input 350Ω L/C up to 8 units Replacement A/D board available Accuracy guaranteed to 1/500
- (2) 3 Options slots Up to 3 options installed
- (3) External control RS-485 standard, up to 32 units controlled simultaneously
- (4) Programmable Control I/O Input 11/Output 11
- (5) AC Power 85~250V





User Programmable Check-Weighing Modes

Because check-weighing requirements are not the same for everyone, we designed the AD-4404 to be programmable to your specific requirements.



Fill container on in-motion scale while stationary

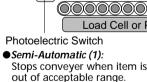
If container is within acceptable range, conveyors starts.

Press start button when complete

● Fully Automatic (1): Automatic reject.

Simple Check Weigher In-motion only. Records total packages and total

acceptable packages



●Fully Automatic (2): Conveyor stops during weighing for high accuracy

OP-02-4402 AD-4404 Relay Output Output (Comparator Signal) Conveyer 0000000000000

Semi-Automatic (2):

Conveyor stops during weighing for higher accuracy.

Conveyor stops and buzzer sounds for items out of acceptable range.



Set the acceptable weight range and set the buzzer function to your Hi/OK/Lo requirements